Machine Tool Processes
Course Outcome Summary
Updated November 2022

Course Information
Total Credits 1 - 2

Description
Students learn to conduct a job hazard analysis for a machine tool group, analyze blueprints to layout parts and materials, select hand tools and common machine shop mechanical hardware for specific applications, prescribe cutting tools for assigned operations, calculate stock size to minimize drop, machine parts to specifications outlined in machine handbooks, summarize preparations for machining operations, and apply precautions to minimize hazards for work with lathes, mills, drills and grinders.

Prerequisites
OSHA 10 or 30 Safety Course

Exit Learning Outcomes
Program Outcomes
A. Given the necessary materials and verbal instruction the student will develop a Job Hazard Analysis (JHA) for producing a part on a specified machine.
B. Given the necessary materials and verbal instructions the student will develop a Job Process Plan (JPP) for producing a part.
C. The student will develop a Job Inspection Report for the produced part.
D. The student will develop a Process Improvement Plan to improve the production of the produced part.
E. Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking
F. Apply safety principles in a work environment to minimize hazards and prevent losses to productivity
G. Demonstrate employability skills needed to obtain and retain employment in machine tool and related fields

Competencies
1. Conduct a job hazard analysis for a machine tool shop
   Properties
   Domain: Psychomotor
   Linked Program Outcomes
   Apply safety principles in a work environment to minimize hazards and prevent losses to productivity
2. Analyze blueprints to layout parts to be machined
   Properties
   Domain: Cognitive  Level: Analysis
   Linked Program Outcomes
   Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking
3. **Select hand tools for assigned applications**
   
   **Properties**
   
   Domain: Cognitive  Level: Analysis
   
   **Linked Program Outcomes**
   
   Apply safety principles in a work environment to minimize hazards and prevent losses to productivity
   
   Demonstrate employability skills needed to obtain and retain employment in machine tool and related fields

4. **Calculate stock size for least amount drop**
   
   **Properties**
   
   Domain: Cognitive  Level: Application
   
   **Linked Program Outcomes**
   
   Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking

5. **Examine specifications in machinery handbooks needed to machine parts to size**
   
   **Properties**
   
   Domain: Cognitive  Level: Application
   
   **Linked Program Outcomes**
   
   Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking

6. **Summarize preparations for machining operations**
   
   **Properties**
   
   Domain: Cognitive  Level: Synthesis
   
   **Linked Program Outcomes**
   
   Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking
   
   Demonstrate employability skills needed to obtain and retain employment in machine tool and related fields

7. **Select common machine shop mechanical hardware for assigned applications**
   
   **Properties**
   
   Domain: Cognitive  Level: Analysis
   
   **Linked Program Outcomes**
   
   Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking
   
   Apply safety principles in a work environment to minimize hazards and prevent losses to productivity

8. **Apply precautions needed to minimize hazards for work with lathes, mills, drills and grinders**
   
   **Properties**
   
   Domain: Cognitive  Level: Application
   
   **Linked Program Outcomes**
Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking

Apply safety principles in a work environment to minimize hazards and prevent losses to productivity

9. **Prescribe cutting tools for assigned operations and applications**

**Properties**

Domain: Cognitive  Level: Evaluation

**Linked Program Outcomes**

Solve quality problems using process planning, technical knowledge, teamwork, mathematics, and critical thinking

Apply safety principles in a work environment to minimize hazards and prevent losses to productivity

Demonstrate employability skills needed to obtain and retain employment in machine tool and related fields